A high-angle, close-up photograph of a young girl with light brown hair styled in two braids. She has bright blue eyes and is looking directly at the camera with a slight smile. She is wearing a white, short-sleeved top. In her hands, she holds a small, round, terracotta-colored pot containing a green, succulent-like plant. The background is a plain, light-colored surface.

2009

ENVIRONMENTAL SUSTAINABILITY REPORT

**BAUSCH+LOMB**



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# OUR COMMITMENT TO SUSTAINABILITY

## *A Letter from the CEO*



Bausch + Lomb has embarked on a long-term journey to protect our communities and preserve the natural environment for current and future generations. To do so, we are working daily to become a more environmentally sustainable company by reducing our consumption of fuel, energy, water, and natural resources, while minimizing our generation of waste. As we work to build Bausch + Lomb into the best global eye health company, we see continuous progress on sustainability to be a measure of our success.

Across the globe, our businesses are implementing practices and processes that exceed standard compliance with regionally mandated environmental regulations. Our employees have placed considerable focus on these initiatives and are continually working to identify areas in which further improvements can be made.

Throughout this report, you will find an update on our environmental sustainability progress through year-end 2009, along with our plans for the future. We look forward to providing you with additional progress reports in the coming years as we expand our commitments, actions, and results in this vital area of Corporate Social Responsibility.

A handwritten signature in blue ink, consisting of the letters 'Bt' followed by a stylized, flowing line that ends in a horizontal stroke.

**Brent Saunders**  
Chief Executive Officer

# WHO WE ARE

## *Bausch + Lomb At A Glance*



We offer one of the world's most comprehensive portfolios of eye health products, and have one of the oldest, best known, and most respected healthcare brands in the world.

The company was founded in 1853 in Rochester, New York, as a small optical shop that grew to become a multi-billion dollar corporation with approximately 10,000 employees worldwide, and with products available in more than 100 countries.

At Bausch + Lomb, our history of innovation continues today as we cultivate a rich pipeline of new technologies and new treatments to help people around the world see better.

## Our eye health products and services fall into three broad categories:

### VISION CARE



Our contact lens offerings span the entire spectrum of wearing modalities and include such well-known brand names as *PureVision*,<sup>®</sup> *SofLens*,<sup>®</sup> *Boston*,<sup>®</sup> and *Optima*.<sup>®</sup> Our lens care products include the *renu*<sup>®</sup> brand of chemical disinfectants for soft contact lenses as well as the *Boston*<sup>®</sup> line of products for cleaning GP contact lenses.



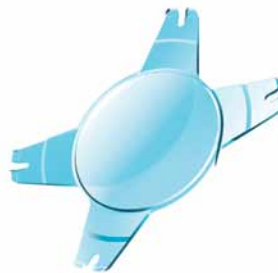
### PHARMACEUTICALS

Our products treat a wide range of eye conditions including glaucoma, eye allergies, conjunctivitis, dry eye, and retinal diseases. We offer proprietary and generic medicines available by prescription, over-the-counter eye drops, and other medications. Our line of proprietary Rx products includes the steroid eye drops *Lotemax*,<sup>®</sup> *Alex*,<sup>®</sup> *Zylet*,<sup>®</sup> and intravitreal implants *Retisert*<sup>®</sup> and *Vitrasert*<sup>®</sup> to treat retinal disease. Outside the U.S., we offer the non-selective beta blocker, *Carteol*; *Minims*, preservative-free, single-dose drops; and *Liposic*, *Artelac*,<sup>®</sup> and *Artelac*<sup>®</sup> *Advanced* for dry eye. Leading OTC products include the *Ocuvite*<sup>®</sup> and *PreserVision*<sup>®</sup> brands of ocular vitamins, *Soothe*<sup>®</sup> dry eye drops, and *Alaway*<sup>®</sup> allergy drops.



### CATARACT AND VITREORETINAL SURGERY

We offer a full suite of products including intraocular lenses and delivery systems featuring the *Crystalens*,<sup>®</sup> *SofPort*,<sup>®</sup> and *Akreos*<sup>™</sup> brands of IOLs, the *Stellaris*<sup>®</sup> and *Millennium*<sup>™</sup> lines of phacoemulsification equipment, and other surgical instruments and devices, including the *Storz*<sup>®</sup> line of instruments.



*Bausch + Lomb is the eye health company dedicated to Bringing Visionary Ideas to Eye Health.*



**FOCUSING  
ON WHAT'S  
IMPORTANT**  
*Our Environmental Policies*

## Environment, Health, Safety, and Industrial Hygiene

Bausch + Lomb is committed to conducting our business throughout the world in a manner that protects the environment and provides a safe and healthy workplace for our employees. These responsibilities are integral to sound business practice and are derived from the company's commitments to our employees, our community, our consumers, and our investors. We will comply with both the spirit and the letter of applicable laws, regulations, and company requirements, and will proactively manage environmental, safety, industrial hygiene, and employee health risks arising from past, present, and future operations. The company will strive to continuously improve our management systems and our performance in these areas, and encourage the same from our suppliers.

## Sustainable Business

Bausch + Lomb will conduct business in such a way that meets the needs of customers, consumers, and stakeholders today while preserving, protecting, and sustaining the community, the environment, and natural resources so they are available for future generations.

## Sustainable Purchasing

We will give purchasing preference to environmentally sustainable products and services that are comparable to their standard counterparts in quality, price, and performance. Where environmentally sustainable products are unavailable or impractical, secondary considerations will include the environmental management practices of suppliers and producers.

The purchase of environmentally sustainable products is a core component of Bausch + Lomb's long term commitment to sustainability. We will effectively communicate this commitment to our suppliers to promote and support wider adoption of environmentally sustainable purchasing practices.

### Sustainable Building Management

All new building planning and construction shall be evaluated for feasibility to achieve a minimum sustainable building management certification such as the U.S. Green Building Council Leadership in Energy and Environmental Design (LEED) system, U.S. Environmental Protection Agency Energy Star, equivalent international certification, or an equivalent internal management system that encourages the use of best available building operations technology, including application of alternative energy, re-use, recycling, and features that enhance the local community, where appropriate.

New construction and existing building capital improvement projects shall include an assessment of the best available energy and water technologies.

### Sustainable Packaging

Bausch + Lomb recognizes that product packaging plays a unique role in shaping the way our products are presented to customers, consumers, and communities. In addition to understanding its necessary role in protecting the quality and efficacy of our products, Bausch + Lomb respects its responsibility to contribute to the quality of life in the communities in which it operates by optimizing the use of packaging materials and continually improving our processes.

Bausch + Lomb is committed to developing packaging that:

- **Optimizes** packaging design to use the fewest materials necessary
- **Promotes** the use of packaging materials that can be recycled
- **Minimizes** post industrial waste
- **Avoids** known negative impacts on the environment; and supports fuel, energy, water, and waste efficiency across the product life cycle

### Design for the Environment (DfE)

We recognize that the design of our products and manufacturing processes will have an impact on the environment throughout the product life cycle. Products and manufacturing processes will be designed to meet customer and consumer needs for performance, quality, and efficacy while emphasizing efficiency and minimization throughout product life cycle.

### Our Top Environmental Design Considerations

- Hazardous and/or toxic materials
- Air, water, and land emissions
- Generation of waste
- Ability to recycle and/or dispose of material in an environmentally responsible manner
- Minimize the use of natural resources



# MAKING IT HAPPEN

## *Our Key Environmental Initiatives*

B+L has always focused on protecting the environment by controlling air and water emissions, waste generation, and concentrating on environmental compliance. Today's efforts take this commitment a step further by proactively exploring sustainability processes and methodologies that can be woven into every aspect of our business operations. Below are highlights of our key 2009 initiatives:

### **Global Sustainability Policy & Programs**

Bausch + Lomb's Environmental, Health, Safety, and Sustainability organization is launching a company-wide initiative that aims to minimize the environmental impact of all Bausch + Lomb business functions through a highly integrated, collaborative leadership effort. The program will provide the foundation necessary to focus and sustain B+L's long-term commitment to preserve and improve the environment for current and future generations.

A B+L cross-functional leadership committee is being formed to oversee and support the development and implementation of the global sustainability policy and programs. The committee will agree on key environmental priorities to be addressed, while continuing to advance our efficiency improvement efforts around Fuel, Energy, Water, and Waste (FEWW) (see highlights at right). Our plan is to actively engage our customers, employees and suppliers as partners in this effort, enabling us to meet our social and environmental goals in a manner that is mutually beneficial to the company and the communities in which we live and work.

Reducing the rate in which we collectively contribute to the depletion of our natural resources is everyone's responsibility. This initiative will deliver operational cost savings, while providing the opportunity for employees and customers to unite under a cause that will provide ongoing benefits for future generations.

### **Fuel, Energy, Water, Waste (FEWW) Efficiency Management Initiative**

In 2008, B+L launched its first company-wide sustainability initiative focused on improving fuel, energy, water, and waste (FEWW) efficiencies. This effort requires all of our operations facilities to track their FEWW metrics on a monthly basis. The data collected provides us with a better understanding of how our businesses manage FEWW, and how this contributes to carbon emissions and environmental impact.

Additionally, these metrics provide a strong baseline that we are using to engage all of our manufacturing employees to seek innovative ways to reduce the FEWW it takes to make our products. This could be as simple as conducting an in-house energy audit or making capital improvements to the facility.

### **Environmental & Safety Management Certification**

By the end of 2009, more than half of Bausch + Lomb operations facilities had achieved environmental or safety management certification.

Four U.S. manufacturing locations are pursuing certification with a target date of March 2011. The Surgical business unit achieved B+L's first LEED Silver certification for Commercial Interiors in 2009 and the B+L World Headquarters in Rochester earned the USEPA Energy Star for buildings. Ongoing

needs assessments are required to achieve environmental certifications in other B+L locations. Environmental management systems are a key part of the global sustainability initiative.

## **OTHER 2009 HIGHLIGHTS**

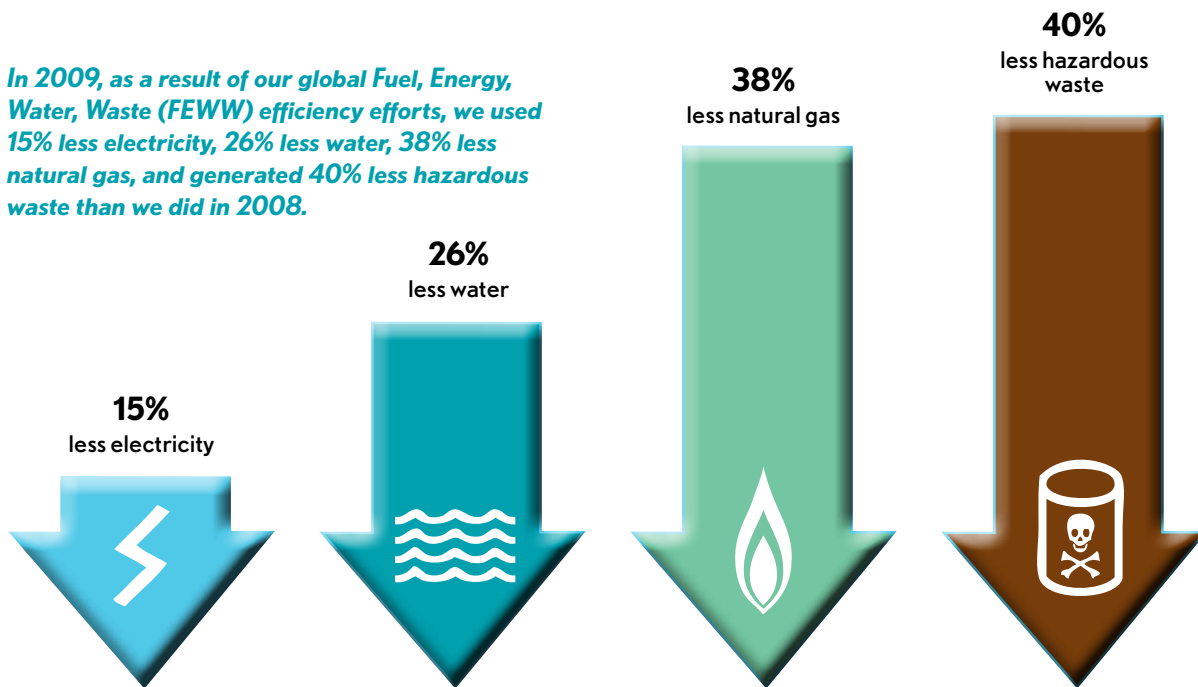
- The Rochester Optics Center has adopted Design for the Environment (DfE) in its production process.
- Our Surgical business headquarters in Aliso Viejo, a USGBC LEED Silver certified building, is pursuing the LEED Commercial Interior certification for its R+D and Customer service expansions.
- Greenville, St. Louis, Clearwater, and Tampa are following in the footsteps of the Optics Center and our sites outside of the U.S. by implementing an ISO 14001 environmental management system that will help us to identify significant environmental aspects. ISO 14001 will be a key driver for continuous improvement.
- B+L Berlin completed its 2009 - 2011 environmental statement in conjunction with recertification of its environmental management systems. The statement documents Berlin's sustainability activities including exceptional reductions in water and electricity use over the last ten years.
- The Rochester Optics Center is partnering with the RIT Golisano Institute of Sustainability and NYSERDA to identify ways to lessen their impact on the environment.

# GETTING RESULTS

*Our 2009 Environmental Progress*



*In 2009, as a result of our global Fuel, Energy, Water, Waste (FEWW) efficiency efforts, we used 15% less electricity, 26% less water, 38% less natural gas, and generated 40% less hazardous waste than we did in 2008.*



## 2009 FEWW Global Highlights

### Energy Reductions

- Implementation of programs and systems that control and continually improve energy and water efficiencies enabled B+L's World Headquarters building to receive the prestigious Energy Star rating for buildings from the USEPA.
- Rochester Optics Center facility services modified the lighting scheme to include fewer lights and cover only the areas that were necessary to save energy.
- Our manufacturing plants in China have implemented efficiency projects resulting in an energy use reduction of 150,000 kWh and a water use reduction of 3,800 tons annually.
- The Clearwater, Florida Intraocular Lens (IOL) manufacturing facility completed a project that increases the efficiency of its chiller and compressed air systems.
- Our European Logistics Center installed adiabatic evaporative systems that reduce the electricity required for cooling.
- The St. Louis Surgical Equipment and Instrument Manufacturing facility performed energy efficient lighting upgrades that enhance the workplace and use less electricity.
- Bausch + Lomb Beijing is reducing electricity by upgrading its air conditioning chiller units to more energy efficient models.
- An energy efficiency project was implemented at B+L's Waterford plant that reduces the total energy required to generate clinical air for manufacturing by 24.2 percent.
- Bausch + Lomb Scotland conducted an energy audit in May 2009 and has joined the UK CRC energy trading program.

### Recycling

- Approximately 51,000 lbs of electronic waste is recycled each year at the Optics Center in Rochester, NY.
- The Greenville Solutions and Distribution Center received an award for their recycling and re-use accomplishments from the South Carolina Department of Health and Environmental Control.
- During the manufacturing process of our *Pure Vision*<sup>®</sup> contact lenses, each lens is submerged into multiple containers of isopropyl alcohol (IPA) to extract lens impurities. Each *Pure Vision*<sup>®</sup> contact lens uses approximately 2.5 ml of IPA during the manufacturing process. Once B+L has used the IPA, it remains approximately 99 percent pure and is sold back to our supplier, Univar, Inc. as well as to a third-party vendor who manufactures our *Sight Saver*<sup>®</sup> cleaning solutions. Previously, the Optics Center used 110 gallon IPA tanks, which had to be changed two to three times a day. Now, B+L uses 450 gallon totes, which have to be changed less frequently – once every three to four days. This creates a more efficient process for our supplier (fewer deliveries), our customers who receive the used-isopropyl (less pick-ups from the facility), and B+L personnel (fewer tote changes).

### Treatment & Disposal

- The Tampa Pharmaceutical site has created an employee volunteer Green Team that works to minimize production and office waste, identifies recycling opportunities, and participates and contributes to community environmental causes.
- St. Louis Surgical Equipment and Instrument Manufacturing employees participated in a household hazardous waste collection program during safety week in June 2009.

### 2009 Product/Manufacturing Environmental Improvements

- **Lens Care** Our new PET bottle includes fewer chemicals than alternative bottles with colorants. PET resin is more easily recyclable than other industry alternatives. The recycle code improved from “2” to “1” making this item acceptable in more municipalities.
- **Packaging** Global packaging initiatives were kicked off in 2009 to understand and benchmark our packaging footprint and find ways to reduce, reuse, and recycle packaging materials.
- **Procurement** Our purchasing source board has been working to ensure environmental aspects are considered in large contract and capital purchasing decisions. In 2010, we will develop sustainable supply chain metrics and communicate with our suppliers to ensure that they are providing products and services that have less impact on the environment.
- **Design for the Environment (DfE)** On the front end, we are considering integrating DfE into our product and process development methodology to ensure they are sustainable across their life cycle. DfE will help us to use fewer raw materials, less toxic and hazardous materials, and ensure proper disposal at the end of a product’s useful life.

**FEWW Metrics Trends  
(Fuel, Energy, Water, and Waste)  
2008 vs. 2009\***

2008		Unit
Natural Gas	12,137,238	M3
Fuel Oil	3,524,378	Kg
Electric	163,009,718	kWh
Water	1,126,911,124	L
Haz Waste	2,003,102	Kg
Non-Haz Waste	3,433,827	Kg
Recycled	4,395,200	Kg
Production Units	1,480,606,516	Units

2009			% Change
Natural Gas	7,413,148	M3	-38.92
Fuel Oil	3,218,449	Kg	-8.68
Electric	137,603,214	kWh	-15.59
Water	826,920,699	L	-26.62
Haz Waste	1,170,694	Kg	-41.56
Non-Haz Waste	2,811,715	Kg	-18.12
Recycled	4,540,149	Kg	3.30
Production Units	1,470,072,302	Units	-0.71

\*Data is not externally validated.

# CELEBRATING SUCCESS

## Our Awards & Recognition

• **Greenville, SC – DHEC Recycling Award**

The Greenville Solutions and Distribution Center received an award for their recycling and re-use accomplishments from the South Carolina Department of Health.

• **Livingston, Scotland – Health and Safety Award**

Our Livingston manufacturing facility received *The Manufacturing Management Award* for its commitment to improving the environment, reducing the facility's environmental impact, and driving sustainability (Dec 2008).

• **Rochester, NY – Rochester Business Journal Environmental Award**

Bausch + Lomb was honored with the Rochester Business Journal *Long-Term Commitment Award* for our continuing efforts to enhance, protect, and conserve natural resources and the environment.

• **Waterford, Ireland – Highly Commended Award, Sustainable Energy Ireland**

Competition for its energy efficiency project capable of saving \$200,000 each year. Companies from all over Ireland competed and Bausch + Lomb was second only to the outright winner in the 'large energy user' category, the Guinness Brewery in Dublin.

A person is holding a large, realistic-looking globe of the Earth. The globe is held in front of a bright blue sky and a green grassy field. The person's hand and part of their blue shirt are visible. The globe shows the Americas, with the United States and Mexico clearly visible. The text 'LOOKING AHEAD' is written in large, white, bold, sans-serif capital letters across the middle of the globe. Below it, the subtitle 'Our Future Environmental Plans' is written in a smaller, white, italicized sans-serif font.

LOOKING AHEAD  
*Our Future Environmental Plans*



## *Strengthening Our Commitment*

### **A Letter From Amy Butler**

Vice President, Environment, Health,  
Safety + Sustainability

While 2009 was an important year for Bausch + Lomb's sustainability initiatives, our efforts have only just begun. Our leadership and employees continue to work tirelessly to ensure that our long-term sustainable business plan is successfully integrated within our day-to-day and strategic operations. We are continuously improving our global Environmental Management System and are dedicated to transparency in reporting. Our facilities are pursuing 10 percent reduction targets in fuel, energy, water, or waste for 2010 and we intend to report our progress in 2011. As B+L grows and we look at new facilities and new construction, we will require a green building assessment to ensure efficiency, long-term cost savings, and minimized environmental impact.

We have created an Operations Leadership Sustainability Committee to develop and approve our sustainability strategy, and have established Sustainability Working Groups to monitor and discuss progress on regional and site initiatives. Our Director of Global Sustainability is a Leadership in Energy and Environmental Design Accredited Professional (LEED AP) and member of the American Society of Safety Engineers' Sustainability Task Force focused on developing a global sustainable safety and health standard. With support from executive management and professionals within our organization dedicated to socio-environmental sustainability, we are confident we will continue to reduce our impact, doing what is right for our customers, our employees, and our planet.

Our long-term goal is to integrate our environmental sustainability efforts with our social and community contribution programs to create a broad Corporate Social Responsibility program that will protect the environment and enhance the communities where we operate and sell our products. We look forward to sharing the progress and continual improvement we make in 2010 and beyond.

# BAUSCH + LOMB



1400 Goodman St N  
Rochester, NY 14609-3596  
(585) 338-6000

[www.bausch.com](http://www.bausch.com)